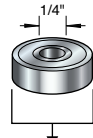


1/4" STACK SYSTEM - DEPTH OF CUT

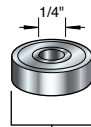


	1/4" STACK SYSTEM - DEPTH OF CUT																			
Kerf	1.5	1.5	2	2	2.5	2.5	2.5	3	3	4	4	4	5	5.5	6	7	8	10		
Ref.	SL/A	SL/AA	SL/B	SL/E	SL/C	SL/CC	SL/F	SL/D	SL/DD	SL/G	SL/GG	34/01	SL/K	SL/H	34/20	34/8	34/33	34/41		
Dia.	36	40	36	40	36	40	50	36	40	36	40	41.3	40	36	41.3	40	41.3	41.3	Ref.	Dia.
Teeth	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	4	2	2		
Depth of Cut	11.6	13.6	11.6	13.6	11.6	13.6	18.6	11.6	13.6	11.6	13.6	14.3	13.6	11.6	14.3	13.6	14.3	14.3	B127	12.7
	11	13	11	13	11	13	18	11	13	11	13	13.6	13	11	13.6	13	13.6	13.6	B14	14
	10.5	12.5	10.5	12.5	10.5	12.5	17.5	10.5	12.5	10.5	12.5	13.1	12.5	10.5	13.1	12.5	13.1	13.1	B15	15
	10	12	10	12	10	12	17	10	12	10	12	12.6	12	10	12.6	12	12.6	12.6	B16	16
	9.5	11.5	9.5	11.5	9.5	11.5	16.5	9.5	11.5	9.5	11.5	12.1	11.5	9.5	12.1	11.5	12.1	12.1	B17	17
	9	11	9	11	9	11	16	9	11	9	11	11.6	11	9	11.6	11	11.6	11.6	B18	18
	8.5	10.5	8.5	10.5	8.5	10.5	15.5	8.5	10.5	8.5	10.5	11.1	10.5	8.5	11.1	10.5	11.1	11.1	B19	19
	8	10	8	10	8	10	15	8	10	8	10	10.6	10	8	10.6	10	10.6	10.6	B20	20
	7.5	9.5	7.5	9.5	7.5	9.5	14.5	7.5	9.5	7.5	9.5	10.1	9.5	7.5	10.1	9.5	10.1	10.1	B21	21
	7	9	7	9	7	9	14	7	9	7	9	9.6	9	7	9.6	9	9.6	9.6	B22	22
	6.5	8.5	6.5	8.5	6.5	8.5	13.5	6.5	8.5	6.5	8.5	9.1	8.5	6.5	9.1	8.5	9.1	9.1	B23	23
	6	8	6	8	6	8	13	6	8	6	8	8.6	8	6	8.6	8	8.6	8.6	B24	24
	5.5	7.5	5.5	7.5	5.5	7.5	12.5	5.5	7.5	5.5	7.5	8.1	7.5	5.5	8.1	7.5	8.1	8.1	B25	25
	5	7	5	7	5	7	12	5	7	5	7	7.6	7	5	7.6	7	7.6	7.6	B260	26
	4.5	6.5	4.5	6.5	4.5	6.5	11.5	4.5	6.5	4.5	6.5	7.1	6.5	4.5	7.1	6.5	7.1	7.1	B270	27
	4	6	4	6	4	6	11	4	6	4	6	6.6	6	4	6.6	6	6.6	6.6	B280	28
	3.5	5.5	3.5	5.5	3.5	5.5	10.5	3.5	5.5	3.5	5.5	6.1	5.5	3.5	6.1	5.5	6.1	6.1	B290	29
	3	5	3	5	3	5	10	3	5	3	5	5.6	5	3	5.6	5	5.6	5.6	B300	30



Example - For 2.5mm kerf and 8.5mm depth of cut, choose a 33/60 arbor, SL/CC slotter and B23 bearing.

1/4" STACK SYSTEM - DEPTH OF CUT

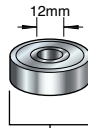


Kerf
Ref.
Dia.
Teeth

	1.5	1.5	2	2	2.5	2.5	2.5	3	3	4	4	4	5	5.5	6	7	8	10
	SL/A	SL/AA	SL/B	SL/E	SL/C	SL/CC	SL/F	SL/D	SL/DD	SL/G	SL/GG	34/01	SL/K	SL/H	34/20	34/8	34/33	34/41
	36	40	36	40	36	40	50	36	40	36	40	41.3	40	36	41.3	40	41.3	41.3
	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	4	2	2
Depth of Cut	11.6	13.6	11.6	13.6	11.6	13.6	18.6	11.6	13.6	11.6	13.6	14.3	13.6	11.6	14.3	13.6	14.3	14.3
	11	13	11	13	11	13	18	11	13	11	13	13.6	13	11	13.6	13	13.6	13.6
	10.5	12.5	10.5	12.5	10.5	12.5	17.5	10.5	12.5	10.5	12.5	13.1	12.5	10.5	13.1	12.5	13.1	13.1
	10	12	10	12	10	12	17	10	12	10	12	12.6	12	10	12.6	12	12.6	12.6
	9.5	11.5	9.5	11.5	9.5	11.5	16.5	9.5	11.5	9.5	11.5	12.1	11.5	9.5	12.1	11.5	12.1	12.1
	9	11	9	11	9	11	16	9	11	9	11	11.6	11	9	11.6	11	11.6	11.6
	8.5	10.5	8.5	10.5	8.5	10.5	15.5	8.5	10.5	8.5	10.5	11.1	10.5	8.5	11.1	10.5	11.1	11.1
	8	10	8	10	8	10	15	8	10	8	10	10.6	10	8	10.6	10	10.6	10.6
	7.5	9.5	7.5	9.5	7.5	9.5	14.5	7.5	9.5	7.5	9.5	10.1	9.5	7.5	10.1	9.5	10.1	10.1
	7	9	7	9	7	9	14	7	9	7	9	9.6	9	7	9.6	9	9.6	9.6
	6.5	8.5	6.5	8.5	6.5	8.5	13.5	6.5	8.5	6.5	8.5	9.1	8.5	6.5	9.1	8.5	9.1	9.1
	6	8	6	8	6	8	13	6	8	6	8	8.6	8	6	8.6	8	8.6	8.6
	5.5	7.5	5.5	7.5	5.5	7.5	12.5	5.5	7.5	5.5	7.5	8.1	7.5	5.5	8.1	7.5	8.1	8.1
	5	7	5	7	5	7	12	5	7	5	7	7.6	7	5	7.6	7	7.6	7.6
	4.5	6.5	4.5	6.5	4.5	6.5	11.5	4.5	6.5	4.5	6.5	7.1	6.5	4.5	7.1	6.5	7.1	7.1
	4	6	4	6	4	6	11	4	6	4	6	6.6	6	4	6.6	6	6.6	6.6
	3.5	5.5	3.5	5.5	3.5	5.5	10.5	3.5	5.5	3.5	5.5	6.1	5.5	3.5	6.1	5.5	6.1	6.1
	3	5	3	5	3	5	10	3	5	3	5	5.6	5	3	5.6	5	5.6	5.6

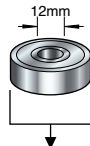
Ref.	Dia.
B127	12.7
B14	14
B15	15
B16	16
B17	17
B18	18
B19	19
B20	20
B21	21
B22	22
B23	23
B24	24
B25	25
B260	26
B270	27
B280	28
B290	29
B300	30

M12 STACK SYSTEM - DEPTH OF CUT



Kerf	2	2.5	3	4	5	6	7	8	9.5	10	11	15	20	25		
Ref.	34/03	34/9	34/10	34/11	34/110	34/12	34/7	34/13	34/5	34/15	34/14	34/16*	34/17*	34/18*	Ref.	Dia.
Teeth	50 4	50 4	50 4	50 4	50 4	50 4	50 4	50 4	50 4	40 2	50 4	40 2	40 2	40 2		
Depth of Cut	14.5	14.5	14.5	14.5	14.5	14.5	14.5	14.5	14.5	9.5	14.5	9.5	-	-	B210	21
	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	7.5	12.5	7.5	-	-	B250	25
	12	12	12	12	12	12	12	12	12	7	12	7	7	7	B26	26
	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5	6.5	11.5	6.5	-	-	B27	27
	11	11	11	11	11	11	11	11	11	6	11	6	6	6	B28	28
	10.5	10.5	10.5	10.5	10.5	10.5	10.5	10.5	10.5	5.5	10.5	5.5	-	-	B29	29
	10	10	10	10	10	10	10	10	10	5	10	5	5	5	B30	30
	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	4.5	9.5	4.5	-	-	B31	31
	9	9	9	9	9	9	9	9	9	4	9	4	-	-	B32	32
	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	3.5	8.5	3.5	-	-	B33	33
	8	8	8	8	8	8	8	8	8	3	8	3	3	3	B34	34
	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	2.5	7.5	2.5	-	-	B35	35
	7	7	7	7	7	7	7	7	7	2	7	2	2	2	B36	36
	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	1.5	6.5	1.5	-	-	B37	37
	6	6	6	6	6	6	6	6	6	1	6	1	-	-	B38	38
	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	0.5	5.5	0.5	-	-	B39	39
	5	5	5	5	5	5	5	5	5	-	5	-	-	-	B40	40
	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	-	4.5	-	-	-	B41	41
	4	4	4	4	4	4	4	4	4	-	4	-	-	-	B42	42
	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	-	3.5	-	-	-	B43	43

12MM STACK SYSTEM - DEPTH OF CUT



Kerf	2	2.5	4	5	6	6	8	10	Ref.	Dia.
	39/6	39/9	34/1	34/04	34/22	34/2	34/3	34/40		
Ref.	86 ▲	100 ▲	50	50	40	50	50	50		
Dia.	12	12	4	4	3	4	4	4		
Teeth	12	12	4	4	3	4	4	4		
Depth of Cut	32.5	39.5	14.5	14.5	9.5	14.5	14.5	14.5	B210	21
	30.5	37.5	12.5	12.5	7.5	12.5	12.5	12.5	B250	25
	30	37	12	12	7	12	12	12	B26	26
	29.5	36.5	11.5	11.5	6.5	11.5	11.5	11.5	B27	27
	29	36	11	11	6	11	11	11	B28	28
	28.5	35.5	10.5	10.5	5.5	10.5	10.5	10.5	B29	29
	28	35	10	10	5	10	10	10	B30	30
	27.5	34.5	9.5	9.5	4.5	9.5	9.5	9.5	B31	31
	27	34	9	9	4	9	9	9	B32	32
	26.5	33.5	8.5	8.5	3.5	8.5	8.5	8.5	B33	33
	26	33	8	8	3	8	8	8	B34	34
	25.5	32.5	7.5	7.5	2.5	7.5	7.5	7.5	B35	35
	25	32	7	7	2	7	7	7	B36	36
	24.5	31.5	6.5	6.5	1.5	6.5	6.5	6.5	B37	37
	24	31	6	6	1	6	6	6	B38	38
	23.5	30.5	5.5	5.5	0.5	5.5	5.5	5.5	B39	39
	23	30	5	5	-	5	5	5	B40	40
	22.5	29.5	4.5	4.5	-	4.5	4.5	4.5	B41	41
	22	29	4	4	-	4	4	4	B42	42
	21.5	28.5	3.5	3.5	-	3.5	3.5	3.5	B43	43