



Onefinity Elite Masso Datum Procedure

No Tool Setter

- Home Machine
 - Load 1st Tool
 - Use Probe Block to set XYZ
 - Load 1st Toolpath
 - Rewind > Cycle Start
 - Toolpath Ends
 - Load 2nd Tool
 - Use Probe Block to set Z
 - Load 2nd Toolpath
 - Rewind > Cycle Start
 - Toolpath Ends
 - Load 3rd Tool
- >> Repeat until completed <<**

Using Tool Setter

- Home Machine
 - Load 1st Tool
 - Home Machine Again **<<VERY IMPORTANT!>>**
(Unless tool loaded before 1st home)
 - Use Probe Block to Set XYZ
 - Load Toolpaths in Masso (all saved to one file)
 - Rewind > Cycle Start (moves spindle to tool setter)
 - Cycle Start (measures bit > starts the carve)
 - Toolpath Ends > Load New Tool
 - Cycle Start (**do not rewind**)
 - Toolpath Ends > Load Next Tool
 - Cycle Start (**do not rewind**)
- >> Repeat until all toolpaths are completed <<**