

## MAINTENANCE

Please use only Trend original spare parts and accessories.

The accessory has been designed to operate over a long period of time, with the minimum amount of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

### Cleaning

- Regularly clean jig with a soft cloth.
- Do not use a corrosive cleaning solutions.

### Lubrication

- Your accessory requires no additional lubrication apart from the 'O' ring which may require lubrication to fit onto guide bush.

### Storage

- Always return product to its packaging after use, or hang on a wall hook

## ENVIRONMENTAL PROTECTION

Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling. The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

### GUARANTEE

All Trend products are guaranteed against any defects in either workmanship or material, except products that have been damaged due to improper use or maintenance.

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**trend**<sup>®</sup>  
routing technology

## Safety Points

1. Disconnect power tool and attachment from power supply when not in use, before servicing, when making adjustments and when changing accessories such as cutters. Ensure switch is in "off" position. Always ensure cutter has stopped rotating.
  2. Read and understand instructions supplied with power tool, attachment and cutter.
  3. Current Personal Protective Equipment (PPE) for eye, ear and respiratory protection must be worn. Keep hands, hair and clothes clear of the cutter.
  4. Before each use check cutter is sharp and free from damage. Do not use if cutter is dull, broken or cracked or if any damage is noticeable or suspected.
  5. The maximum speed (n<sub>max</sub>) marked on tool or in instructions or on packaging shall not be exceeded. Where stated, the speed range should be adhered to.
  6. Insert the shank into the router collet at least all the way to the marked line indicated on the shank. This ensures at least 3/4 of shank length is held in collet. Ensure clamping surfaces are clean.
  7. Check all fixing and fastening nuts, bolts and screws on power tool, attachment and cutting tools are correctly assembled, tight and to correct torque setting before use.
  8. Ensure all visors, guards and dust extraction is fitted.
  9. The direction of routing must always be opposite to the cutter's direction of rotation.
  10. Do not switch power tool on with the cutter touching the workpiece.
  11. Trial cuts should be made in waste material before starting any project.
  12. Repair of tools is only allowed according to tool manufacturers instructions.
  13. Do not take deep cuts in one pass, take several shallow passes to reduce the side load applied to the cutter.
- Please see [www.trend-uk.com/safety](http://www.trend-uk.com/safety) for more safety advice.



Our policy of continuous improvements mean that specifications may change without notice. Trend Machinery & Cutting Tools Ltd. cannot be held liable for any material rendered unusable, or for any form of consequential loss.

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C/TEMPOTBA v3.0

# OFFSET TRENCHING BASE

1.0MM  
OFFSET

**Ideal for housing cuts where oversize or undersize board is used. This template allows an adjustment in width of grooves to be routed by simply rotating the base.**

**FOR USE WITH  
A ROUTER &  
STRAIGHT GUIDE**

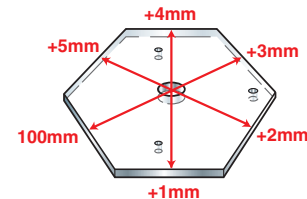


- The distance from the centre hole to the shortest edge is 100mm, subsequent edge distances are 101mm, 102mm, 103mm, 104mm and 105mm.
- Pre-drilled for Trend, Elu and DeWalt routers. Can be re-drilled by user to suit other makes of router.

### Requires:

- Plunge router.
- Straight cutter.
- Suitable straight batten guide.

Size: 200mm x 200mm x 8mm



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## OFFSET TRENCHING TEMPLATE REF. TEMP/OTB/A

Thank you for purchasing this Trend product which should give lasting performance if used in accordance with these instructions.

The following symbols are used throughout these instructions.



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions.



Refer to the instruction manual of your power tool.

This unit must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool).

### INTENDED USE

This accessory is intended to be used with a plunge router with suitable straight router cutter fitted and a straight batten guide to rout housing cuts in wood and wood based material to accept oversize or undersize boards.

Max. cutter dia. 26mm.

### SAFETY

Please read and understand these safety instructions and the safety points at end of this instruction as well as the power tool instructions before use.

### PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

The attention of UK users is drawn to The Provision and Use of Work Equipment Regulations 1998, and any subsequent amendments.

Users should also read the HSE/HSC Safe Use of Woodworking Machinery Approved Code of practice and Guidance Document and any amendments.

Users must be competent in using woodworking equipment before using our products.

Consider working environment before using tools.

Ensure working position is comfortable and component is clamped securely.

Please keep children and visitors away from tools and work area. All power tools will have a residual risk, so must be operated with caution.

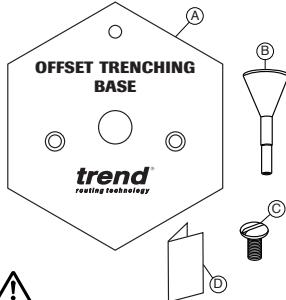
Only use tooling that meets EN847-1/2 safety standard and any amendments.

### ITEMS REQUIRED

- Plunge router.
- Suitable straight router cutter up to maximum 26mm dia.
- Straight batten guide
- Slotted screwdriver.
- Suitable clamping devices.
- Hand tools.

### ITEMS ENCLOSED & DESCRIPTION OF PARTS

- A. Template body **x1**
- B. Taper pin with 1/4" & 8mm shank **x1**
- C. Fixing screws **x1**
- D. Instructions **x1**



The material being cut will need to be supported and clamped securely. Ensure straight batten guide is clamped securely and supported properly on the component. Ensure that the router base will not foul the clamps.



Keep proper footing and balance at all times.



As templates are made of clear plastic please be aware of possible glare.



Regularly check fixing screws are tight. Maximum cutter diameter 26mm.

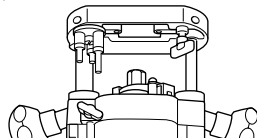
### OPERATION



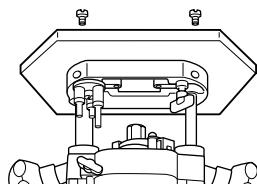
The template will need to be used on a component that is a suitable size to ensure template and straight batten guide is supported properly.

### Setting up the Router

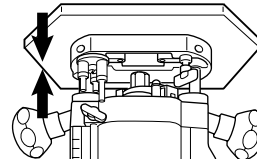
- Isolate router from power supply. Turn router upside down.



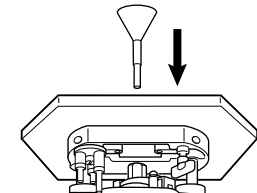
- Place offset base plate on router base, line up screw holes with holes in plate. Hand tighten pan head screws into tapped holes in router base.



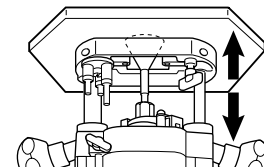
- Plunge router down and lock plunge knob/lever.



- Put line-up taper pin through hole in offset plate and slide into collet assembly. Hand tighten collet nut.



- Gently release plunge. Line-up taper pin will self centre in plate hole. Once centred lock plunge knob/lever again. Tighten fixing screws. Remove line-up taper pin. Offset base plate is now ready for use.

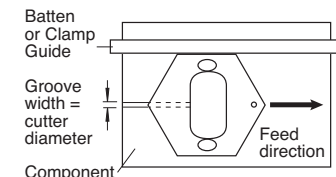


### Routing using the Offset Template Base



Position the batten guide, allowing for the offset base size of 100mm and cutter diameter, to ensure the cutter will cut at the required position on the component. Clamp batten securely. Set depth of cut on router.

Position 100mm edge of offset base against the batten guide and rout the groove the required length is the feed direction as shown.



Component  
By rotating the offset base plate a groove can be cut 1.0mm wider on the next pass. By rotating plate again the groove will be 1.0mm wider again.

After use, store accessory carefully.

### ACCESSORIES

Please use only Trend original accessories.

### SPARE PARTS

Please use only Trend original spare parts and accessories.

Item	Qty.	Desc.	Ref. (1 off)
B	1	Spare Taper Pin	TEMP/OTB/PIN1