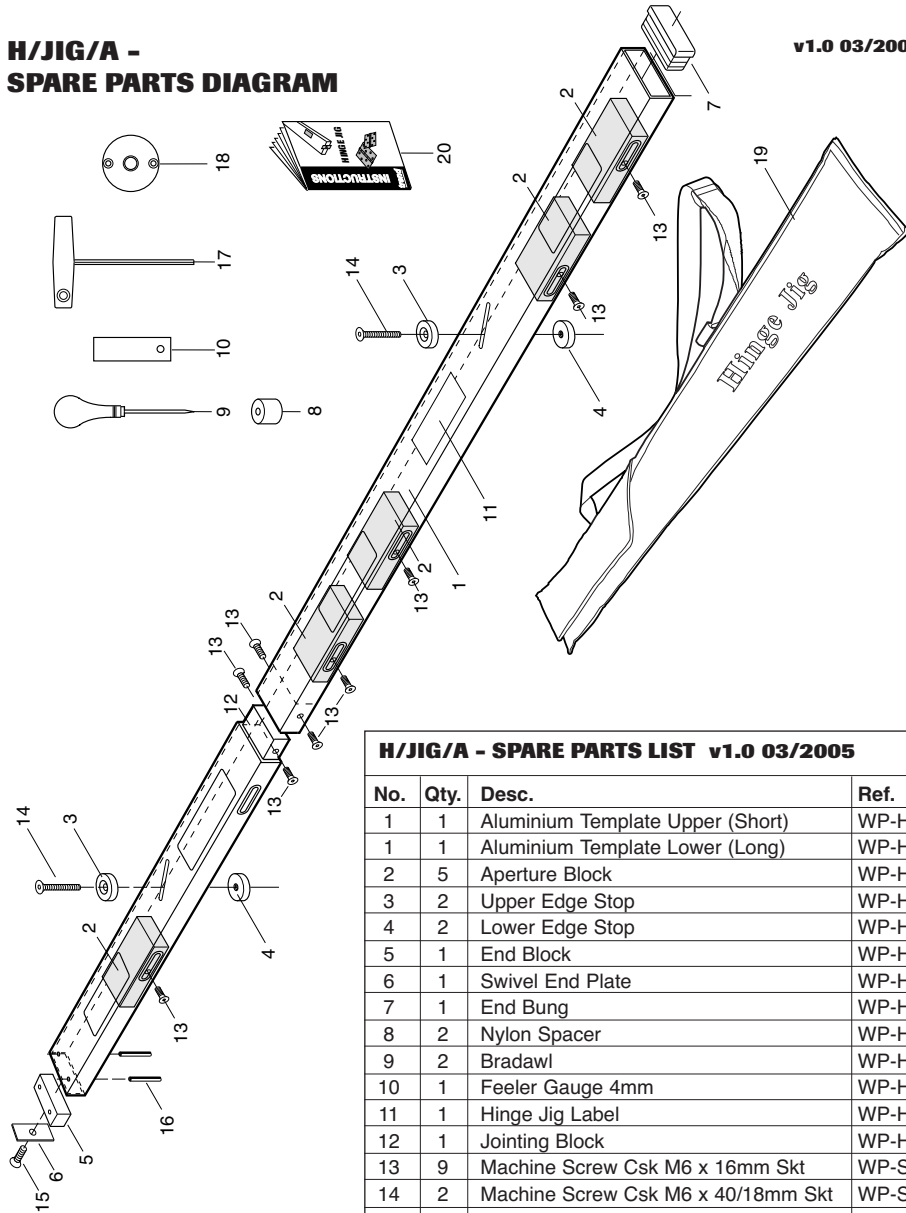


**H/JIG/A -  
SPARE PARTS DIAGRAM**

v1.0 03/2005



**H/JIG/A - SPARE PARTS LIST v1.0 03/2005**

No.	Qty.	Desc.	Ref.
1	1	Aluminium Template Upper (Short)	WP-HJ/01A
1	1	Aluminium Template Lower (Long)	WP-HJ/01B
2	5	Aperture Block	WP-HJ/02
3	2	Upper Edge Stop	WP-HJ/03
4	2	Lower Edge Stop	WP-HJ/04
5	1	End Block	WP-HJ/05
6	1	Swivel End Plate	WP-HJ/06
7	1	End Bung	WP-HJ/07
8	2	Nylon Spacer	WP-HJ/08
9	2	Bradawl	WP-HJ/09
10	1	Feeler Gauge 4mm	WP-HJ/10
11	1	Hinge Jig Label	WP-HJ/11
12	1	Jointing Block	WP-HJ/12
13	9	Machine Screw Csk M6 x 16mm Skt	WP-SCW/51
14	2	Machine Screw Csk M6 x 40/18mm Skt	WP-SCW/52
15	1	Machine Screw Small Csk M6 x 12mm Skt	WP-SCW/56
16	2	Split Pin 3mm x 25mm	WP-PIN/01
17	1	Hex Key 'T' Handle 4mm A/F	WP-AKT/01
18	1	Guide Bush 16mm Dia. x 10mm Spigot	GB160
19	1	Carry Case	CASE/HJ/A
20	1	Manual	MANU/HJ

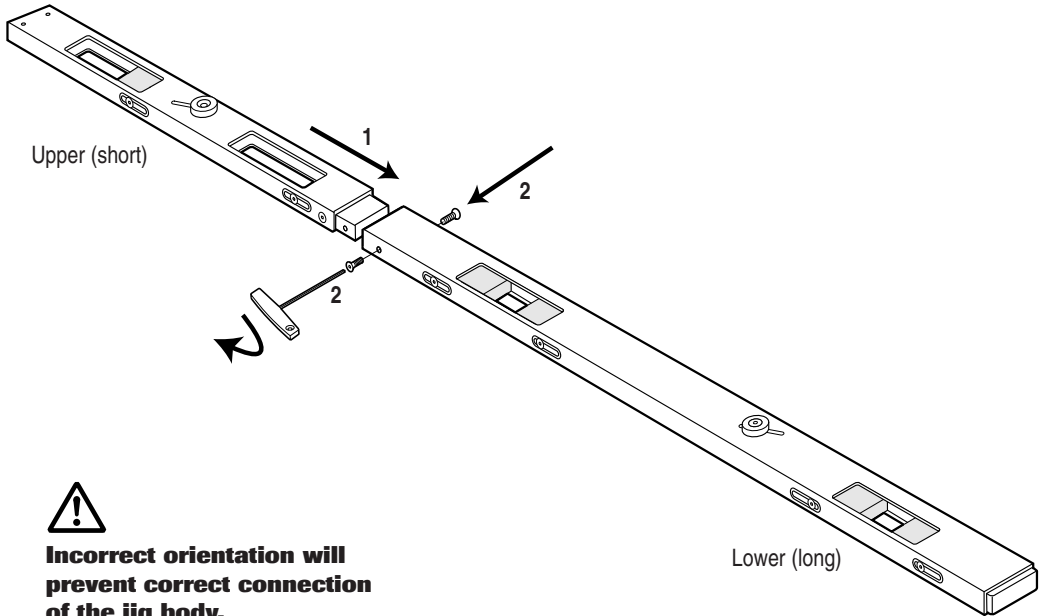
**Trend Machinery & Cutting Tools Ltd.**  
Tel: 0044(0)1923 249911  
technical@trendm.co.uk  
www.trend-uk.com



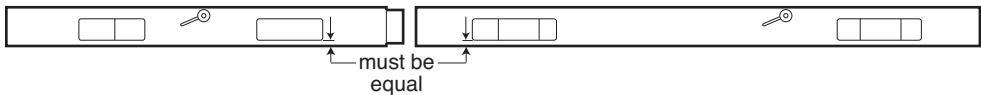
LEAF/HJ/A v1.1

## H/JIG/A - ASSEMBLY

The two part hinge jig is designed for ease of transport. Once the jig is assembled the functions are exactly the same as the standard one piece model. The jointer block should already be fixed into the upper (short) section of the jig. The lower (long) section can then be connected, ensuring that the screws are correctly aligned.



**Incorrect orientation will prevent correct connection of the jig body.**



**It is advisable to lay the jig on a flat surface and then tighten the fixing screws. Check jig is straight before use. If jig is not straight, loosen the screws and adjust accordingly.**