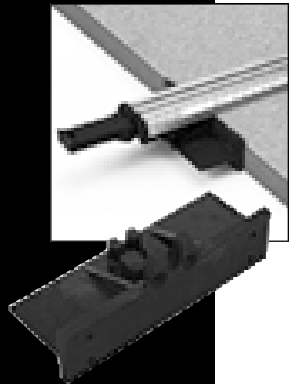




**Clamp Guide System
Squaring Attachment
CGS/SQA**

Please read carefully
before use



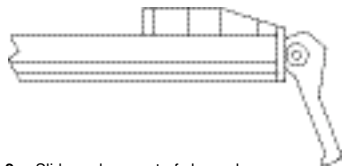
**CLAMP GUIDE SYSTEM
SQUARING ATTACHMENT
REF. CGS/SQA**

Thank you for purchasing this Trend Clamp Guide System Attachment. To fit attachment you will need to temporarily remove the fixed jaw

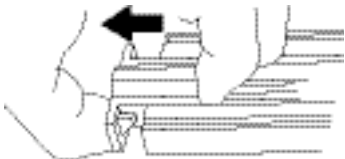
The attachment has fixing holes for fitting a longer batten.

How to Disassemble Fixed Jaw

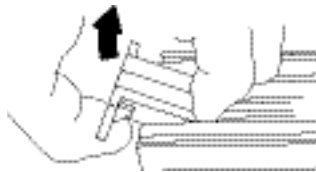
1. Flip tightening lever to open position to reduce pressure on spring.



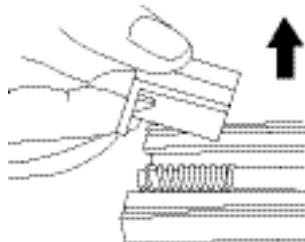
2. Slide end cap out of channel.



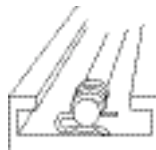
3. Tilt end cap up.



4. Lift end cap off of spring.



5. Clip must be positioned as shown during reassembly.

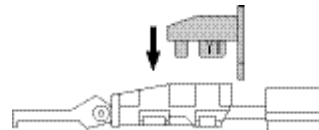


6. Slide jaw assembly out of channel with rod by about 100mm

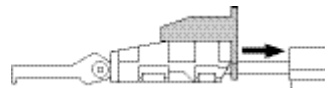


To Fit Squaring Attachment

- 7.



- 8.



To Reassemble Fixed Jaw

- Slide adjustable jaw assembly up close to fixed jaw and slide both jaws back into channel flanges. Be sure spring retainer clip is now positioned as shown with exposed leg toward channel (5).

Hook slot in end cap over spring and with tightening lever in open position, pull end cap away from channel, tilt cap down and release.

A self adhesive foam pad is provided when clamping a smooth component.



Please Note:

The squaring attachment will be more accurate when used without the self adhesive foam pad. There will also be a loss of accuracy when used with CGS/PRO4 & PRO8 due to the length of the clamps.

The CGS/SQA cannot be used with older style clamp guides.

When fitting the attachment to the CGS/PRO4 & PRO8 a rubber mallet may need to be used to ensure the attachment seats correctly within the extrusion.

Ensure that the cutter or blade will not come into contact with the wings of the attachment when in use.

Safety Steps

- Always wear eye protection such as goggles, ear protection and use effective respiratory protection.
- Before making adjustments to the router, like changing the cutter, make sure the power is isolated correctly.
- Before re-connecting to the mains supply, make sure the power switch on the router is in the 'off' position.
- Do not switch on the router with the cutter in contact with the workpiece.
- Before making adjustments always allow the cutter to stop rotating.
- When routing keep your hands, hair and clothing clear of the cutter.
- Make sure you follow the instructions which came with your router.
- Ensure all visors, guards and dust extraction are fitted.
- Trial cuts should be made in waste material before starting any project.
- Ensure all machines and cutting tools used meet current European standards.

All Trend tooling is guaranteed against any defects in either workmanship or material, except tools that have been damaged due to improper use or maintenance.

Our policy of continuous improvements mean that specifications may change without notice. Trend Machinery & Cutting Tools Ltd. cannot be held liable for any material rendered unusable, or for any form of consequential loss.

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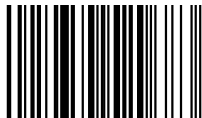
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