



# Tongue & Groove Set 337



INST/337 v7.2

# trend®

routing technology

Please read carefully before use

## TONGUE & GROOVE CUTTER SET REF. 337

Thank you for purchasing this Trend router cutter, which should give lasting performance if used in accordance with these instructions.

The following symbols are used throughout these instructions.



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions.

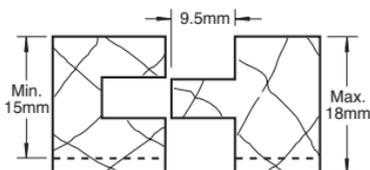


Refer to the instruction manual of your power tool.

This cutter must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool).

### INTENDED USE

This cutter is intended to be used in a fixed head routing machine (minimum 750watts) to cut natural timber, to create a tongue and groove joint in wood and wood based material of thickness 15mm to 22mm.



### SAFETY

Please read and understand the safety points at the end of this instruction as well as the power tool instructions before use.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

The attention of UK users is drawn to The Provision and Use of Work Equipment Regulations 1998, and any subsequent amendments.

Users should also read the HSE/HSC Safe Use of Woodworking Machinery Approved Code of Practice and Guidance Document and any amendments.

Users must be competent in woodworking equipment before using our products.

Ensure working position is comfortable and component is clamped securely. Please keep children and visitors away from tools and work area. All tools have a residual risk, so must therefore be handled with caution.

Attention should be made to the HSE's Safe Use of Vertical Spindle Moulding machines Information Sheet No. 18 and any revisions.

### ITEMS REQUIRED

- Router with suitable collet fitted.
- Router table.
- Hand tools.
- 13mm A/F spanner.



When using stacked tooling (multi-blade, block and groover etc.) on a spindle arbor, ensure that the cutting edges are staggered to each other to reduce the cutting impact. NOTE: Diagrams show cutting edges not staggered for clarity.

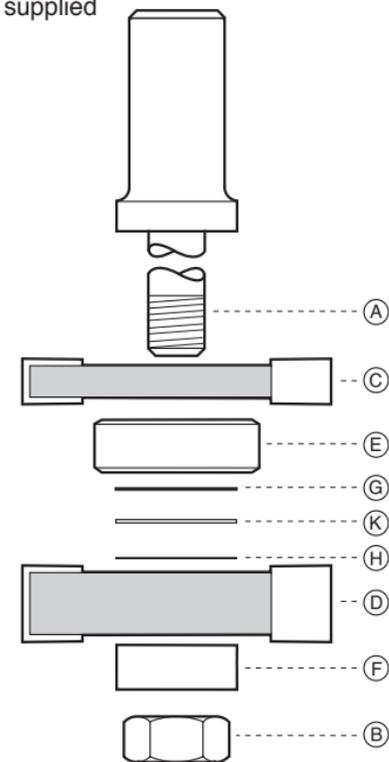
### ITEMS ENCLOSED & DESCRIPTION OF PARTS

- A. Arbor **x1**
- B. Nut 13mm A/F **x1**
- C. Groover 41mm dia. 6.3mm kerf **x1**
- D. Groover 41mm dia. 10.0mm kerf **x1**
- E. Bearing 22mm dia. **x1**
- F. Spacer 6.0mm **x2**
- G. Shim 0.1mm **x1**
- H. Shim 0.05mm **x2**
- I. Washer 1.0mm **x1**
- J. Spacer 3.0mm **x1**
- K. Shim 0.5mm **x2**
- L. Instructions **x1**



The tool is factory set and the shims/spacers may differ from the list above. Some shims/spacers can be found assembled on the tool.

### Tongue Set-up as supplied



Before using cutter please ensure it is correctly assembled and locking nut is fully tightened to correct torque settings.

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### ENVIRONMENTAL PROTECTION

Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling.

The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

### GUARANTEE

All Trend products are guaranteed against any defects in either workmanship or material, except products that have been damaged due to improper use or maintenance.

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### Trend Machinery & Cutting Tools Ltd.

Odhams Trading Estate St. Albans Road  
Watford WD24 7TR England  
Tel: 0044(0)1923 249911  
technical@trendm.co.uk  
www.trend-uk.com



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