

## MAINTENANCE

Please use only Trend original spare parts and accessories.

The accessory has been designed to operate over a long period of time, with the minimum amount of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

### Cleaning

- Regularly clean jig with a soft cloth.
- Do not use a corrosive cleaning solutions.

### Lubrication

- Your accessory requires no additional lubrication apart from the 'O' ring which may require lubrication to fit onto guide bush.

### Storage

- Always return product to its packaging after use, or hang on a wall hook

## ENVIRONMENTAL PROTECTION

Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling. The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

### GUARANTEE

All Trend products are guaranteed against any defects in either workmanship or material, except products that have been damaged due to improper use or maintenance.

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**trend**<sup>®</sup>  
routing technology

## Safety Points

1. Disconnect power tool and attachment from power supply when not in use, before servicing, when making adjustments and when changing accessories such as cutters. Ensure switch is in "off" position. Always ensure cutter has stopped rotating.
  2. Read and understand instructions supplied with power tool, attachment and cutter.
  3. Current Personal Protective Equipment (PPE) for eye, ear and respiratory protection must be worn. Keep hands, hair and clothes clear of the cutter.
  4. Before each use check cutter is sharp and free from damage. Do not use if cutter is dull, broken or cracked or if any damage is noticeable or suspected.
  5. The maximum speed (n<sub>max</sub>) marked on tool or in instructions or on packaging shall not be exceeded. Where stated, the speed range should be adhered to.
  6. Insert the shank into the router collet at least all the way to the marked line indicated on the shank. This ensures at least 3/4 of shank length is held in collet. Ensure clamping surfaces are clean.
  7. Check all fixing and fastening nuts, bolts and screws on power tool, attachment and cutting tools are correctly assembled, tight and to correct torque setting before use.
  8. Ensure all visors, guards and dust extraction is fitted.
  9. The direction of routing must always be opposite to the cutter's direction of rotation.
  10. Do not switch power tool on with the cutter touching the workpiece.
  11. Trial cuts should be made in waste material before starting any project.
  12. Repair of tools is only allowed according to tool manufacturers instructions.
  13. Do not take deep cuts in one pass, take several shallow passes to reduce the side load applied to the cutter.
- Please see [www.trend-uk.com/safety](http://www.trend-uk.com/safety) for more safety advice.



Our policy of continuous improvements mean that specifications may change without notice. Trend Machinery & Cutting Tools Ltd. cannot be held liable for any material rendered unusable, or for any form of consequential loss.

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# LETTER TEMPLATES

For use with any plunge router to write words for signs including house names.

- Comprises four clear plastic letter templates A-Z.
- Letters are uppercase block characters in Trend Vogue typeface and are 57mm high.

### Requires:

- 1/4" Collet plunge router.
- 8mm Straight cutter Ref. C011.+
- 13mm Guide bush\* Ref. GB13/P/A\*

Size: 396mm x 110mm x 5mm

\*A Unibase may be required for certain makes and models of router.

+ As set Ref. TEMP/LN57.



FOR GUIDING THE ROUTER



**trend**<sup>®</sup>  
routing technology

PP-CTEMP/LUC/57 V5.0

## LETTER TEMPLATE REF. TEMP/LUC/57

Thank you for purchasing this Trend product which should give lasting performance if used in accordance with these instructions.

The following symbols are used throughout these instructions.



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions.



Refer to the instruction manual of your power tool.

This unit must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool).

### INTENDED USE

The template is intended to be used with a plunge router with suitable router cutter and guide bush fitted to allow letters to be routed into wood and wood based material.

### SAFETY

Please read and understand these safety instructions, as well as the power tool instructions, before use.

### PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

The attention of UK users is drawn to The Provision and Use of Work Equipment Regulations 1998, and any subsequent amendments.

Users should also read the HSE/HSC Safe Use of Woodworking Machinery Approved Code of practice and Guidance Document and any amendments.

Users must be competent in using woodworking equipment before using our products.

Consider working environment before using tools.

Ensure working position is comfortable and component is clamped securely.

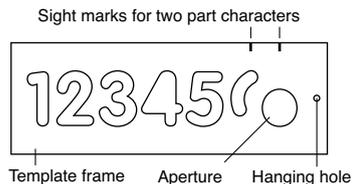
Please keep children and visitors away from tools and work area. All power tools will have a residual risk, so must be operated with caution.

Only use tooling that meets EN847-1/2 safety standard and any amendments.

### ITEMS REQUIRED

- Plunge router.
- 13mm guide bush with 5mm spigot.
- 8mm diameter router cutter.
- Suitable clamping devices.
- Hand tools.

### DESCRIPTION OF PARTS



(Number templates shown for illustrative purposes only).



**Keep proper footing and balance at all times.**



**As templates are made of clear plastic please be aware of possible glare.**



**The material being cut, along with the template/jig will need to be supported and clamped securely. Ensure that the router base will not foul the clamps.**

### OPERATION



#### Marking Out & Clamping

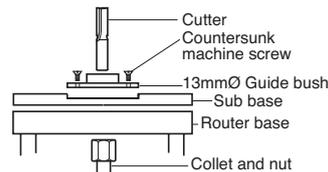
Before use, remove protective film from reverse of templates.

The template will need to be used on a component that is a suitable size to ensure template is supported properly and that component and template can be clamped securely.

Using the templates as a guide, it is recommended that the characters are traced using a pencil onto the material so that the correct character spacing is obtained.

The suggested spacing between characters is 10mm. A base line should be drawn on the material (or a 3mm thick batten could be used). This ensures that all characters are at the same height from the base line.

- Using two clamps, securely clamp the template to the material ensuring the clamps will not foul the router path.

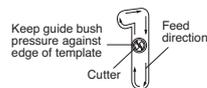


#### Setting up the Router

- Ensure router is isolated from power before making any adjustments.
- Fit the special 13mm guide bush to the router.
- Fit the 8mm (5/16") diameter cutter into router.
- Set depth stop of router to required depth of cut (2-3mm).

#### Routing the Letters

- Place guide bush in aperture of template, switch on router, plunge down and lock plunge lever/knob.
- Follow template in a clockwise direction ensuring the bush is against the edge of the template at all times.

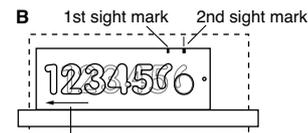
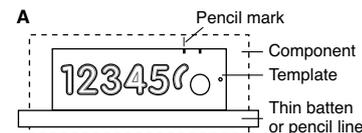


- When the character is completed release plunge and switch off router.
- Release clamps, move template to next character. Line-up the template against base batten or base line, clamp securely and repeat routing procedure.



**As templates are made from clear plastic please be aware of possible glare.**

Certain characters are made up of two part apertures to ensure a true character is created. To rout these characters begin by routing the first part of the character. Then using the sight mark above the first part of the character on the template, transfer the line to the material with a pencil. Release clamps, move template along until second sight mark lines up with pencil line. Clamp securely and finish routing the second part of the character.



Template moved to the left until second sight mark lines up with pencil mark

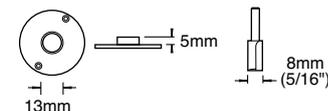
After use, store templates carefully.

### ACCESSORIES

Please use only Trend original accessories.

Ref. GB13/P/A

Ref. C011



Above items as a set Ref. TEMP/LN57.

Ref. UNIBASE

For certain makes of router, a sub-base will be required to allow the guide bush to be fitted.



### SPARE PARTS

Only use original Trend spare parts.