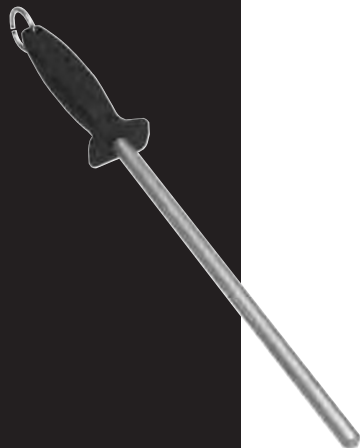




Diamond Steels
DWS/DS10/F
DWS/DS12/F



INST/DWS/DS v3.1

trend[®]
routing technology

Please read carefully before use

DIAMOND STEELS
DWS/DS10/F - 10 inch
DWS/DS12/F - 12 inch

Thank you for purchasing this Trend product which should give lasting performance if used in accordance with these instructions.

The following symbol is used throughout these instructions.



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions.

INTENDED USE

Diamond steels sharpen blunt knives easily in seconds with little pressure applied. They have an exceptional life span and will sharpen both professional and domestic type blades. Unlike a traditional steel which merely re-aligns the edge (eventually leaving the blade rounded and blunt) a diamond steel removes material from the blade in each stroke maintaining a sharp edge.

- Ideal for domestic, butchery, catering and fishing.
- Diamond steel tools have a fine grade with 600 grit (nom. 25 micron).

SAFETY

Please read and understand these instructions before use.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

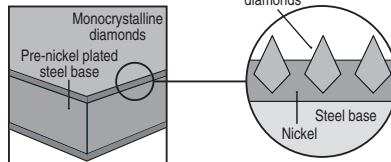
Users must be competent in using woodworking equipment before using our products. Ensure working position is comfortable. Please keep children and visitors away from tools and work area. All tools have a residual risk, so must therefore be handled with caution.



All cutting edges are very sharp and care must be taken to prevent injury.

Never sharpen blades towards the hand or body.

TECHNICAL DATA



The monocrystalline diamonds are bonded through an electroless process to a precision ground pre-plated nickel stainless steel base.

- ◆ Fine grade = 600 grit (nom. 25 micron)

ENVIRONMENTAL PROTECTION

Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling. The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

GUARANTEE

All Trend products guaranteed against any defects in either workmanship or material, except products that have been damaged due to improper user or maintenance.

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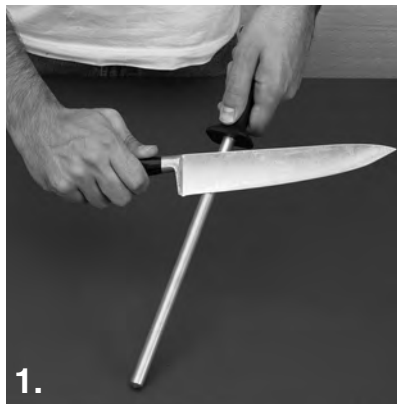


RECYCLABLE

OPERATION



Correct Method of Sharpening a Knife



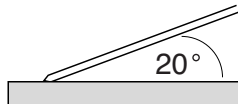
1.

- Alternate strokes on either side of the blade, slowly and softly at 20° . Bring the knife down the length of the steel as shown in the diagrams.
- Use a shallow angle for a fine or filleting edge. Use a steeper angle to achieve a boning edge.
- Clean with a damp cloth or a cleaning block Ref. DWS/CB/A.



2.

- Serrated/scallop edged knives can be sharpened by running the serrated edge up and down the length of the steel. Turn the blade over and wipe once on the flat side to remove any burr created.



3.



Ensure tool and sharpener are held securely when sharpening.



Ensure work height and position is comfortable.

After use store sharpener carefully.

MAINTENANCE



Please only use Trend original spare parts and accessories.

This product has been designed to operate over a long period of time with minimum maintenance. Continual satisfactory operation depends upon proper care and regular cleaning.

Cleaning

- Clean with a damp cloth or use on a Trend cleaning block Ref. DWS/CB/A.
- Hand wash only and dry thoroughly.

Lubrication

- Use dry only. Do not lubricate.

Storage

- Always return product to its packaging after use.

Our policy of continuous improvements mean that specifications may change without notice. Trend Machinery & Cutting Tools Ltd. cannot be held liable for any material rendered unusable, or for any form of consequential loss.