# MAINTENANCE <!

Please use only Trend original spare parts and

The accessory has been designed to operate over a long period of time, with the minimum amount of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

# Cleaning

- Regularly clean jig with a soft cloth.
- Do not use a corrosive cleaning solutions.

#### Lubrication

Your accessory requires no additional lubrication apart from the 'O' ring which may require lubrication to fit onto quide bush.

### Storage

Always return product to its packaging after use, or hang on a wall hook

# **ENVIRONMENTAL** PROTECTION



Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling. The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

## **GUARANTEE**

All Trend products are guaranteed against any defects in either workmanship or material, except products that have been damaged due to improper use or maintenance.

#### Trend Machinery & Cutting Tools Ltd.

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# Safety Points

- 1. Disconnect power tool and attachment from power supply when not in use, before servicing, when making adjustments and when changing accessories such as cutters. Ensure switch is in "off" position. Always ensure cutter has stopped rotating.
- 2. Read and understand instructions supplied with power tool. attachment and cutter
- 3. Current Personal Protective Equipment (PPE) for eye, ear and respiratory protection must be worn. Keep hands, hair and clothes clear of the cutter.
- 4. Before each use check cutter is sharp and free from damage. Do not use if cutter is dull, broken or cracked or if any damage is noticeable or suspected.
- 5. The maximum speed (nmax) marked on tool or in instructions or on packaging shall not be exceeded. Where stated, the speed range should be adhered to.
- 6. Insert the shank into the router collet at least all the way to the marked line indicated on the shank. This ensures at least 3/4 of shank length is held in collet. Ensure clamping surfaces
- Check all fixing and fastening nuts, bolts and screws on power tool, attachment and cutting tools are correctly assembled, tight and to correct torque setting before use.
- 8. Ensure all visors, guards and dust extraction is fitted.
- 9. The direction of routing must always be opposite to the cutter's direction of rotation.
- 10. Do not switch power tool on with the cutter touching the
- 11. Trial cuts should be made in waste material before starting any project.
- 12. Repair of tools is only allowed according to tool manufacturers instructions.
- 13. Do not take deep cuts in one pass, take several shallow passes to reduce the side load applied to the cutter.

Please see www.trend-uk.com/safety for more safety advice.



Our policy of continuous improvements mean that specifications may change without notice. Trend Machinery & Cutting Tools Ltd. cannot be held liable for any material rendered unusable, or for any form of consequential loss.

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RECYCLABLE

# **CABLE TIDY**

# EMPLATE

Apertures to be routed in desks or any surface where cables need to be hidden.

- 60mm & 80mm round and 105mm x 55mm rectangular holes.
- Template can also be used to cut a 35mm blind hole for circular kitchen door hinges.

# Requires:

- Plunge router.
- 12mm Straight cutter Ref. 3/73X1/2TC, C200DX1/2TC, 3/8LX1/4TC or C019AX1/4TC.
- 30mm Guide bush Ref. GB30\*.
- Suitable clamping devices.

Size: 325mm x 290mm x 8mm

\* A Unibase may be required for certain makes and model of router.



# **FOR GUIDING** THE ROUTER





# **CABLE TIDY INSERT REF. TEMP/CTI/A**

Thank you for purchasing this Trend product which should give lasting performance if used in accordance with these instructions.

The following symbols are used throughout these instructions



Denotes risk of personal injury. loss of life or damage to the tool in case of non-observance of the instructions



Refer to the instruction manual of vour power tool.

This unit must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool).

# **INTENDED USE**

This accessory is intended to be used with a plunge router with suitable straight router cutter and guide bush fitted to rout apertures for 60mm and 80mm round cable tidy inserts, a 105mm rectangular cable tidy insert and a 35mm blind hole for a circular hinge.

#### SAFFTY

Please read and understand these safety instructions and the safety points at end of this instruction as well as the power tool instructions before use.

## PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

The attention of UK users is drawn to The Provision and Use of Work Equipment Regulations 1998, and any subsequent amendments.

Users should also read the HSE/HSC Safe Use of Woodworking Machinery Approved Code of practice and Guidance Document and any amendments.

Users must be competent in using woodworking equipment before using our products.

Consider working environment before using tools.

Ensure working position is comfortable and component is clamped securely.

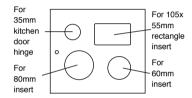
Please keep children and visitors away from tools and work area. All power tools will have a residual risk, so must be operated with

Only use tooling that meets EN847-1/2 safety standard and any amendments.

# **ITEMS REQUIRED**

- Plunge router.
- 12mm diameter TCT router cutter.
- 30mm guide bush.
- Suitable clamping devices.
- Hand tools.

### **DESCRIPTION OF PARTS**





Keep proper footing and balance at all times.



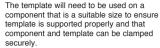
As templates are made of clear plastic please be aware of possible glare.



The material being cut, along with the template/iig will need to be supported and clamped securely. Ensure that the router base will not foul the clamps.

# **OPERATION**





# Setting up the Router 4



- Ensure router is isolated from power before making any adjustments.
- Fit the 30mm guide bush to the router.
- Fit the 12mm diameter cutter into router.
- Set depth stop of router to required depth of cut maximum 8mm per pass.

# **Routing Aperture for Cable Tidy Inserts**



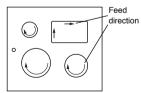




Position template onto the required position on the workpiece. Using two clamps securely clamp the template to the workpiece ensuring the clamps will not foul the path of the cutter.

Place guide bush into required hole in template, switch on router and plunge cut into the workpiece, rout in a clockwise direction. Repeat operation at progressive depths until hole is cut. Due to build up of wood waste it is advisable to vacuum up the wood waste in the routed trench every so often.

Once the hole is routed, unclamp the template and fit the plastic insert.



# Routing Recess for 35mm /! Circle Hinge



The template can also be used to rout 35mm diameter blind holes for 35mm circular concealed hinges for kitchen and cabinet doors. Set up procedure is the same Insets. except the final depth of cut is 11mm, and the centre of the blind hole must be routed flat.

After use, store accessory carefully.

# **ACCESSORIES**

Please use only Trend original accessories.

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Insert	Colour	Ref. (3 pack)	Application
T	light grov		
<u>1</u> <u>2</u> <u>2</u> 2 3	brown black	CTI/60/PK1 CTI/60/PK2 CTI/60/PK3	
92 1 223 11800	light grey brown black	CTI/80/PK1 CTI/80/PK2 CTI/80/PK3	
118 - 68 55 - 105	grey black	CTI/105/PK1 CTI/105/PK3	Ear

Ref. 3/73, C200D, 3/8L or C019A



Ref GB30

Ref. UNIBASE

For certain makes of router, a sub-base will be required to allow the guide bush to be fitted.



30mm

# **SPARE PARTS**

Please use only Trend original spare parts and accessories.