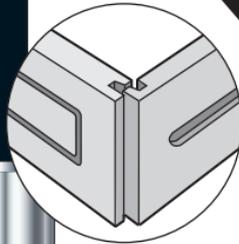




# Drawer Lock Jointer 10/30

Please read carefully before use



## DRAWER LOCK JOINTER REF. 10/30

Thank you for purchasing this Trend router cutter, which should give lasting performance if used in accordance with these instructions.

The following symbols are used throughout these instructions.



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions.



Refer to the instruction manual of your power tool.

This cutter must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool).

### INTENDED USE

This cutter is intended to be used in a fixed head routing machine (minimum 750 watts) to create a drawer lock joint in natural timber and wood based material of thickness 15mm to 25mm.

### SAFETY

Please read and understand the safety points at the end of this instruction as well as the power tool instructions before use.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

The attention of UK users is drawn to The Provision and Use of Work Equipment Regulations 1998, and any subsequent amendments.

Users should also read the HSE/HSC Safe Use of Woodworking Machinery Approved Code of Practice and Guidance Document and any amendments.

Users must be competent in woodworking equipment before using our products.

Attention should be made to the HSE's Safe Use of Vertical Spindle Moulding machines Information Sheet No. 18 and any revisions.

### ITEMS REQUIRED

- Router with suitable collet fitted.
- Router table.
- Hand tools.
- Jig making materials.



Recommended Speed 24,000rpm.

### OPERATION



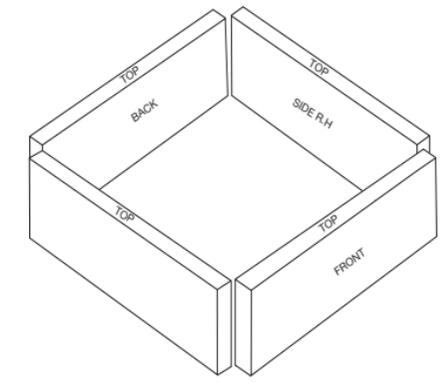
Carefully remove the protective wax from the cutter and dispose. Insert the cutter shank into the collet all the way to the marked line indicated on the shank. This ensures at least 3/4 of the shank length is held in the collet.

The tool must be used in a router table for accurate results.

Machining of this joint is carried out by routing the drawer side vertically, with the inside face on the fence. The drawer front is machined horizontally, with the inside face down on the table.

When fitting the router cutter to the machine, make sure the cutter has been inserted sufficiently into the collet. A collet extension may be required with some non-Trend router tables, due to the thickness of the table bed.

Lay work pieces out the way they will assemble as a drawer. Mark the inside faces, the front, the back and the sides.



### ENVIRONMENTAL PROTECTION

Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling. The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

### GUARANTEE

All Trend products are guaranteed against any defects in either workmanship or material, except products that have been damaged due to improper use or maintenance.

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