

MAINTENANCE

Please use only Trend original spare parts and accessories.

The accessory has been designed to operate over a long period of time, with the minimum amount of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

Cleaning

- Regularly clean jig with a soft cloth.
- Do not use a corrosive cleaning solutions.

Lubrication

- Your accessory requires no additional lubrication apart from the 'O' ring which may require lubrication to fit onto guide bush.

Storage

- Always return product to its packaging after use, or hang on a wall hook

ENVIRONMENTAL PROTECTION

Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling. The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

GUARANTEE

All Trend products are guaranteed against any defects in either workmanship or material, except products that have been damaged due to improper use or maintenance.

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Safety Points

1. Disconnect power tool and attachment from power supply when not in use, before servicing, when making adjustments and when changing accessories such as cutters. Ensure switch is in "off" position. Always ensure cutter has stopped rotating.
 2. Read and understand instructions supplied with power tool, attachment and cutter.
 3. Current Personal Protective Equipment (PPE) for eye, ear and respiratory protection must be worn. Keep hands, hair and clothes clear of the cutter.
 4. Before each use check cutter is sharp and free from damage. Do not use if cutter is dull, broken or cracked or if any damage is noticeable or suspected.
 5. The maximum speed (n_{max}) marked on tool or in instructions or on packaging shall not be exceeded. Where stated, the speed range should be adhered to.
 6. Insert the shank into the router collet at least all the way to the marked line indicated on the shank. This ensures at least 3/4 of shank length is held in collet. Ensure clamping surfaces are clean.
 7. Check all fixing and fastening nuts, bolts and screws on power tool, attachment and cutting tools are correctly assembled, tight and to correct torque setting before use.
 8. Ensure all visors, guards and dust extraction is fitted.
 9. The direction of routing must always be opposite to the cutter's direction of rotation.
 10. Do not switch power tool on with the cutter touching the workpiece.
 11. Trial cuts should be made in waste material before starting any project.
 12. Repair of tools is only allowed according to tool manufacturers instructions.
 13. Do not take deep cuts in one pass, take several shallow passes to reduce the side load applied to the cutter.
- Please see www.trend-uk.com/safety for more safety advice.



Our policy of continuous improvements mean that specifications may change without notice. Trend Machinery & Cutting Tools Ltd. cannot be held liable for any material rendered unusable, or for any form of consequential loss.

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C/TEMP/TRKX1/4 v3.0

TIMBER REPAIR KIT TEMPLATE

A unique concept which allows an oval recess and matching plug to be routed, to disguise ugly resin pockets and knots in timber.

**FOR GUIDING
THE ROUTER**

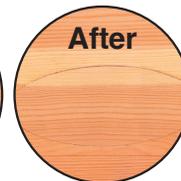
- Made from 8mm thick clear plastic.
- The template is supplied with a 10mm diameter Trade Range cutter Ref. TR09, a 20mm guide bush* and a 40mm collar.
- Patch size 120mm x 45mm.

Requires:

- Plunge router.
- Suitable clamping devices.

Size: 400mm x 180mm x 8mm

* A Unibase may be required for certain makes and model of router.



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TIMBER REPAIR TEMPLATE REF. TEMP/TRK

Thank you for purchasing this Trend product which should give lasting performance if used in accordance with these instructions.

The following symbols are used throughout these instructions.



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions.



Refer to the instruction manual of your power tool.

This unit must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool).

INTENDED USE

This accessory is intended to be used with a plunge router with the included router cutter and guide bush/collar fitted to rout a pocket and plug in timber to disguise resin pockets and knots.

SAFETY

Please read and understand these safety instructions, as well as the power tool instructions, before use.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

The attention of UK users is drawn to The Provision and Use of Work Equipment Regulations 1998, and any subsequent amendments.

Users should also read the HSE/HSC Safe Use of Woodworking Machinery Approved Code of practice and Guidance Document and any amendments.

Users must be competent in using woodworking equipment before using our products.

Consider working environment before using tools.

Ensure working position is comfortable and component is clamped securely.

Please keep children and visitors away from tools and work area. All power tools will have a residual risk, so must be operated with caution.

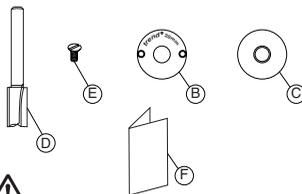
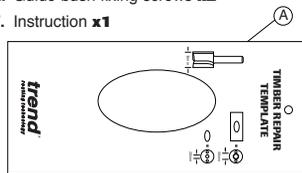
Only use tooling that meets EN847-1/2 safety standard and any amendments.

ITEMS REQUIRED

- Plunge router with suitable size collet fitted.
- Suitable clamping devices.
- Slotted screwdriver.
- Hand tools.

ITEMS ENCLOSED & DESCRIPTION OF PARTS

- A. Template body **x1**
- B. Guide bush 20mm dia. **x1**
- C. Collar 20mm to 40mm dia. **x1**
- D. Router cutter 10mm dia. **x1**
- E. Guide bush fixing screws **x2**
- F. Instruction **x1**



The material being cut along with the template/Jig will need to be supported and clamped securely. Ensure that the router base will not foul the clamps.



Keep proper footing and balance at all times.



As templates are made of clear plastic please be aware of possible glare.



Regularly check fixing screws are tight.

OPERATION



The template will need to be used on a component that is a suitable size to ensure template is supported properly and that component and template can be clamped securely.

Setting up the Router



- Ensure router is isolated from power before making any adjustments.
- Fit the 20mm guide bush to the router using screws supplied.
- Slide 20mm to 40mm collar onto the 20mm bush spigot with a twisting action, ensure the chamfered edge is towards the bush plate. Lubricate the O ring if required.
- Fit the 10mm diameter router cutter into router.

Routing the Pocket



Place template over knot or blemish on the workpiece. Clamp securely with two clamps ensuring they will not foul router path. Set cutter depth, either to the thickness of repair material or between 4 - 5mm. Locate 40mm collar in template aperture, switch on router, plunge down and lock plunge lever/ knob rout in a clockwise direction. When this is complete then rout out the centre of the aperture to make a flat bottomed recess. Release plunge and switch off router. Remove clamps from template and workpiece.



Frequently check the guide bush collar is seated properly on the guide bush and has not worked loose.

Routing the Plug

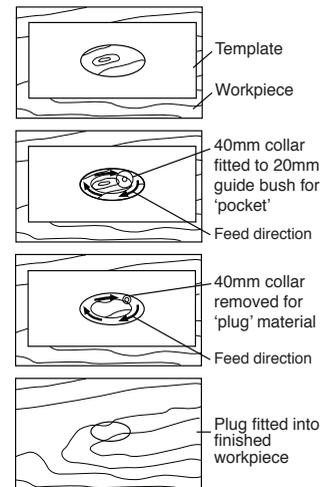


For the plug choose material with similar grain pattern and use double sided tape to secure it to a sacrificial piece of material. The double sided tape should be positioned under the plug.

Position template and clamp securely ensuring the clamps will not foul router path. Remove the 40mm collar from 20mm guide bush.

Re-set the plunge depth of cutter to cut about 1mm deeper than plug thickness. Position 20mm guide bush in template aperture, switch on router and plunge cut to set depth, rout in a clockwise direction ensuring guide bush is against template edge at all times. Take care

when completing the cut to ensure the plug does not come loose. When finished released plunge, switch off router and remove. Unclamp template and remove plug. Glue plug into pocket and when dry use the template again, set cutter depth so it is slightly above the timber surface and rout over plug until flush. Then sand until smooth.



After use, store accessory carefully.

ACCESSORIES

Please use only Trend original accessories.

Ref. UNIBASE

For certain makes of router, a sub-base will be required to allow the guide bush to be fitted.



SPARE PARTS

Please use only Trend original spare parts.

| Item | Qty. | Desc. | Ref. (1 off) |
|------|------|--|--------------------------|
| B | 1 | Spare Guide Bush 20mmØ | GB20 |
| C | 1 | Collar 20mm - 40mmØ | GB/COLL/2040 |
| D | 1 | Trade Range 10mmØ Trade Range 10mmØ | TR09X1/4TC TR09X8MMTC |